GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10250-4 1.4418 (X4CrNiMo16-5-1)

Standard Specification for Open Die Steel Forgings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS EN 10250-4 1.4418 (X4CrNiMo16-5-1) Open Die Steel Forgings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.060 max.
Silicon	Si %	0.700 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.030 max.
Chromium	Cr %	15.000 - 17.000
Molybdenum	Mo %	0.800 - 1.500
Nickel	Ni %	4.000 - 6.000
Nitrogen	N %	0.020 min.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Annealing or Quenching + Tempering

Mechanical Properties	
Tensile Strength in Mpa	900 - 1100
Proof Strength in Mpa	700 min.
Elongation in %	16 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	60 @ RT

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
EN 10213-4 G X 4 CrNiMo 16-5-1	UNI	Italy	Steel and Casting
EN 10088-1 X4CrNiMo16-5-1	AFNOR NF	France	Steel
EN 10088-3 X4CrNiMo16-5-1	AFNOR NF	France	Steel
EN 10088-1 X4CrNiMo16-5-1	DIN	Germany	Steel
EN 10088-2 X4CrNiMo16-5-1	DIN	Germany	Steel
EN 10088-3 X4CrNiMo16-5-1	DIN	Germany	Steel
EN 10028-7 X4CrNiMo16-5-1	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.